

**F40**

Ratchet style tool

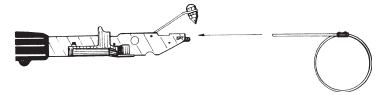
For applying 3/8" and 5/8" width band clamps



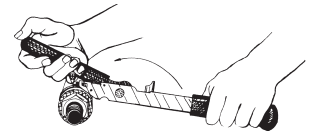
Operating Instructions for the F40 Installation Tool

1

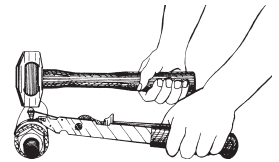
Push end of clamp into slotted end of clamp tool. Rotate ratchet wrench to engage clamp end in slot in winder.

**2**

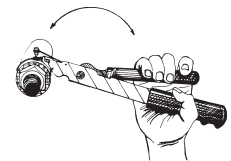
Push ratchet wrench forward with sufficient strokes until desired tension is obtained.

**3**

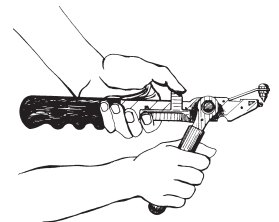
Grip ratchet wrench and tool together. Push punch down on lock and strike firm blow with hammer, thus locking the clamp tension.

**4**

Raise punch and while holding wrench and tool together, rotate tool forward and up against edge of the lock, breaking off tail piece.

**5**

To remove tail piece, rotate wrench until tail is free from slot in tool. With thumb, slide lever and remove winder and wrench from tool.

**6**

For application of 3/8" wide clamps, swing 3/8" adapter to forward position and follow steps 1 through 5.



Part Identification for the F40 Installation Tool

For applying 3/8" and 5/8" band clamps

| Qty Per Tool | Part Description | Part # |
|--------------|--------------------|----------|
| 1 | Frame | F-240 |
| 1 | Punch and holder | FCA-289 |
| 1 | Winder | FF-290 |
| 2 | Retaining ring | F-292 |
| 1 | Ratchet wrench | FB-298 |
| 1 | Lever | E-293 |
| 1 | 3/8" clamp adapter | FC-229 |
| 1 | Spring | 641104F1 |
| 1 | Ball | E-295 |

Illustrations are not in correct proportion to one another.



F-240



FCA-289



FF-290



F-292



FB-298



E-293



FC-229



641104F1



E-295



Dixon Valve & Coupling Co.

800 High Street
Chestertown, MD 21620

877.963.4966

Fax: 800.283.4966

dixonvalve.com